



# CRE:MEC

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- **Drilling**
- **Milling**
- **Turning**





# BTA drilling

- No.04 DRILLING MACHINES "BERARDI" TO CNC:  
Length max 4000mm Width max 2200mm Depth max 800mm  
Deep drilling with ejector tip (BTA): Diameter Min. 15 mm  
Max 60 mm
- No.01 DRILLING MACHINE "SASS" TO CNC:  
Length max 4000 mm Width max 2800 mm Depth max 900 mm  
Deep drilling with ejector tip (BTA): Diameter Min. 15 mm  
Max 65 mm
- No.01 DRILLING MACHINE "MORANDO" TO CNC:  
Length max 6000 mm Width max 3800 mm Depth max 900 mm  
Deep drilling with ejector tip (BTA): Diameter Min. 15 mm  
Max 65 mm

# Equipment

- No.02 RADIAL DRILL TL 1600 SASS
- No.03 RADIAL DRILL TL 2000 SASS
- No.01 RADIAL DRILL TM 2200 SASS
- No.01 RADIAL DRILL TM 2500 SASS

Material handling with overhead cranes max **60** ton.



# Milling

- No. 01 PORTAL MILLING MACHINE "ASQUITH" TO CNC:  
Length max 4800 mm Width max 4800 mm Depth max 1100 mm  
Drilling with insert drills.

# Deburring

-No.01 SEMI AUTOMATIC :  
Size : Ø2800mm  
Hole diameter: Min.8mm Max. 55mm

# Turning

- No.01 LATHE "S.EUSTACCHIO" size max Ø 2800 mm x 1600 mm
- No.01 LATHE "WESTERN & BENNET" size max Ø 1600 mm x 400 mm
- No.01 LATHE "RAFAMET" TO CNC size max Ø 2100 mm x 1450 mm



**The materials we are able to work are:**  
carbon steel, stainless steel, cupronickel, alloy, duplex, super duplex, titanium, monel ecc...